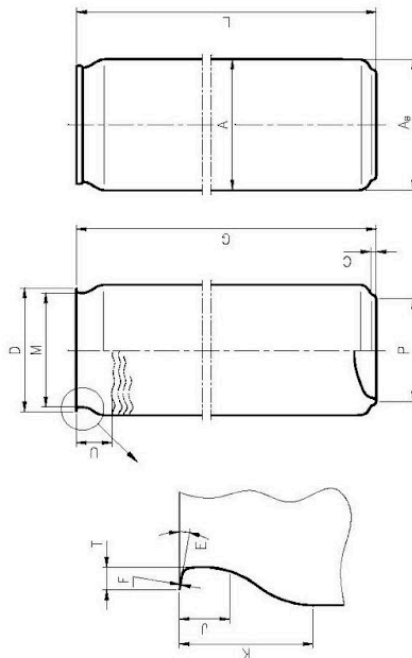


Drawing Can 330ml Standard



AMP-E Customer Information Manual, revision 1
 This printout is a working document which will not be updated !



Code	Character	Dimensions	In mm, unless mentioned otherwise.
330 ml (211/202/202)			
A	Outside body diameter		66.3 max.
Ab	Outside can bottom diameter		66.6 max.
C	Nesting height		2.5 nom.
D	Flange diameter		57.5 max.
E	Flange angle		12° max.
F	Flange thickness (with lacquer)		0.160 nom.
G	Empty can height		115.2 ±0.3
J	Neck seaming clearance		3.0 min.
K	Overall neck height		19 ±1
L	Seamed can height		115.2 ±0.4
M	Neck plug diameter		52.4 ±0.3
P	Stand diameter		48.3 max.
T	Flange width		2.13 ±0.25
U	Freeboard		12.2 ±0.5
-	Column strength		675 N min.
-	Internal pressure resistance		6.2 bar min. (90 PSI)
-	Nominal finished can weight		≈9.7 g

CUSTOMER INFORMATION	
ARDAGH METAL PACKAGING RESERVE THE RIGHT TO CHANGE SPECIFICATIONS	Can specifications
CODE No: 04.5.1.66.330.1.07	Page 1 of 1
EDITION/DATE: 3 / 22-05-30	
Beverage Can Aluminium	
330 ml (ø66/ø62/ø62) - B can/round shoulder	

Drawing Can 330ml Standard



DOCUMENT REVIEW RECORD

<u>Date Reviewed</u>	<u>Version Reviewed</u>	<u>Reason</u>	<u>Changes Made</u>	<u>By Whom</u>	<u>New Version No.</u>	<u>Approved</u>
28/06/24	DRAFT	New document required	New Document created	B. Reidenbach	1	B. Reidenbach